



What is Kwila Timber?

Kwila (or Merbau as it is also called) is a very hardy and resistant tropical hardwood. Kwila is a tropical hardwood which is found throughout South East Asia and the South Pacific region. It can also be found in the northern tropical regions of Australia. Leisurewood Kwila products (which are manufactured on the Gold Coast in Queensland, Australia) have chosen this hardwood for its superior qualities and suitability for outdoor garden furniture. Kwila's natural stability and unparalleled resistance to splitting provides for a very high quality finish of exceptional durability which can remain permanently outdoors in all types of harsh climates and weather conditions. The Australian Department of Primary Industries has given Kwila timber a Rating One, which is the highest standard of suitability for outdoor timber furniture. Because of this rating and its natural beauty, Leisurewood uses Kwila almost exclusively for all its outdoor furniture.

A Renewable Resource

Leisurewood Outdoor Furniture is proud of the credibility and integrity of their Indonesia and PNG partners – our suppliers have been in the business of managing and harvesting renewable timbers for many years and they enjoy a high level of credibility in the industry. In compliance with the Indonesian National Policy of Forestry Management, all timber is supplied under the guidelines of the International Tropical Timber Organisation [ITTO]. To operate in their chosen markets, Leisurewood's suppliers are required to comply with the Sustainable Management of Tropical Forests, as set down by the International Tropical Timber Council in Yokohama in December 1991.

These strict guidelines for the management and harvesting of specialty timbers require sound management of selected forests that balances the needs of a renewable source of timber, the local economy, the micro and macro environment and the local ecology in general. Our partners are committed to utilising and conserving their extensive national wealth in perpetuity for the benefit of present and future generations which is as it should be. You can be assured that we as a company actively support the ongoing reconciliation of both the production and protection of this beautiful native timber. It goes without saying that without responsible management and harvesting of this natural resource we as a company would not exist to provide our customers with many years of added leisure and lifestyle comfort and enjoyment.

Superior production

Leisurewood strives for constant improvement and excellence in manufacturing and production. Leisurewood is a recognised industry leader in the implementation and ongoing practice of superior and innovative techniques that improve outdoor furniture standards and provide very high quality products that endure all weather conditions. Leisurewood is also committed to the ongoing development of new designs and furniture pieces to ensure its customers can maximise their enjoyment of their outdoor living and leisure environment. When designing, processing and crafting our beautiful and functional range of products we keep in mind the following requirements:

- structural integrity and stability
- suitable materials to enhance the overall product concept
- aesthetic look and appeal
- practical application to meet a specific need
- long-term durability to give years of enjoyment
- cost effective sourcing and production to ensure competitive pricing for our customers

The overriding focus of Leisurewood is structural integrity, component quality and material balance well before the issue of aesthetics is even considered – if the product won't give years of

failsafe service then it will not be built or produced by the company. Combining all of these criteria as well as the requirements of suitable materials is a particularly difficult task which can narrow the variety of possible designs but even in these conditions Leisurewood have a pro-active and aggressive attitude to good design will ensure our product range continues to be wide and varied.

Without exception, Leisurewood employs the mortise and tenon joinery process throughout their highly crafted products. This is possible as a result of the company's modern and extensive plant and machinery (some of which has been built specifically for our company) which allows very fine adjustments between furniture joints thus creating a very tight and extremely strong join. Together with a variety of other key materials such as durable timbers, stainless steel fastenings, water resistant glue, high quality fabrics, etc Leisurewood produces a product that will continue to provide ongoing enjoyment and pride for many, many years. At Leisurewood we are very proud of our production systems and processes as well as the team who bring it all together for us.

What's holding it all together?

Leisurewood use only high grade stainless steel and corrosion resistant fasteners in the production of their high quality outdoor leisure furniture. For general purpose usage (where resistance to corrosion is required) we only use A.S.I. (American Iron and Steel Institute) 304 grade stainless steel fasteners – these naturally include screws, nuts, bolts and washers. In other applications where no suitable 'off the shelf' fasteners were available we have secured special production and indent runs of suitable high quality fasteners to ensure all our products continue to meet our demands for uncompromised quality and durability without sacrificing style and design.

What about the fabrics?

At Leisurewood we spare no expense to ensure that we only use the best fabrics, slings, bindings etc in our furniture. For this we chose from a range of very high quality PVC coated polyester yarns, woven polyolefin's, packed stripes, jacquards, combo meshes and wicker weave all of which come in a variety of colours, designs and sizes. This material is a very high quality product and is so fade resistant that even over periods of many years there is most often no discernible difference from the original colour. These fabrics have exceptional properties which include:

- UV resistant.
- Weldable and sew able.
- Resistant to abrasion.
- Colourfast
- Not affected by bleach.
- Fade resistant.
- Mould and mildew resistant.
- Tough and hard wearing.
- Limited stretch – a high degree of dimensional stability
- Does not hold heat or cold.
- Does not sweat.

Gold Coast Kwila Timber Features and Benefits

- Strong dense textured hardwood
- High resistance to the elements
- Resistant to rot and insects
- Rarely cracks or warps
- Stainless steel fittings
- Two piece construction in each table leg
- High profile timbers – 40mm edging and 19mm slats
- Fully pre-assembled – NOT flat packed unless requested
- Pre-oiled for added ease of use
- NOT imported – fully manufactured on the Gold Coast
- 5 year guarantee
- Select grade Kwila timbers used in the manufacture of all products

Contact Us

Our factory and showroom are located at Factory 1, 657 Pine Ridge Rd Labrador - (Down Lane, turn right behind Boral), Gold Coast QLD 4215. [You can phone us at +61-7-55631564](tel:+61755631564) or visit us